

Job Set #44



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4971-1

Job Sheet 174481



Part No: D4971-1

Job Qty: 2 ea

Part Name: T/R Bellcrank Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/28/18	3/28/18	0.00	0.00	Start Up Waterjet		SC 18-03-22
100	Waterjet	2 pcs	3/28/18	3/28/18	0.00	0.22	Waterjet1		SC 18-03-22
110	QC	2 pcs	3/28/18	3/28/18	0.00	0.00	QC2 Waterjet-1		SC 18-03-22
120	QC	2 pcs	3/28/18	3/28/18	0.00	0.00	QC8-5		38
130	Brake NC	2 pcs	3/28/18	3/28/18	0.04	0.20	Brake NC 1		3-89 SB
140	QC	2 pcs	3/28/18	3/28/18	0.00	0.00	QC5		QB
150	HandFinish	2 pcs	3/28/18	3/28/18	0.00	0.12	HandFinish1		SA 18-04-08
160	QC	2 pcs	3/28/18	3/28/18	0.00	0.00	QC7-4		BR 18-4-12
170	Powdercoat	2 pcs	3/28/18	3/28/18	0.00	0.08	Powdercoat4		BR 18-4-12
180	QC	2 pcs	3/28/18	3/28/18	0.00	0.00	QC3		SB
190	Packaging	2 pcs	3/28/18	3/28/18	0.00	0.00	Packaging3-2		SB
200	QC21-SA	2 Ea	3/28/18	3/28/18	0.00	0.00	QC21		21
M 136700 START: 55 O.V.T: 3200 FINISH: 1:25									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.1800 sf (.59 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	136	0



Container No: S054077



Part: D4971-1

Job No: 174481

Serial No/Batch: S054077

Revision:

Inspector:

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Date: 03/22/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	T/R Bell Crank Cover	0.098Inches + 0.004 - 0.001	0.102 0.097	0,099	
2	T/R Bell Crank Cover	0.201Inches + 0.005 - 0.001	0.206 0.200	0,203	
3	T/R Bell Crank Cover	0.330Inches ± 0.030	0.360 0.300	0,331	
4	T/R Bell Crank Cover	2.500Inches ± 0.010	2.510 2.490	2,503	
5	T/R Bell Crank Cover	0.520Inches ± 0.030	0.550 0.490	0,522	
6	T/R Bell Crank Cover	0.700Inches ± 0.030	0.730 0.670	0,704	
7	T/R Bell Crank Cover	0.500Inches ± 0.030	0.530 0.470	0,500	

Plex 3/16/18 8:18 AM Dart.Gagnon.Michelle